panthera.

Assembly instruction

U2 light-brake on older X chassis

Valid for art.no. 3673300X

3683300X 3673600X 3683600X 3674200X 3684200X



The first versions of Panthera X had a U2 light onehand brake. The assembly of this brake differs from the Panthera X brake on later Panthera X chassis.

The wheelchair, **fig.1**, viewed from below with the rear wheels unassembled and the brake mounted.

The attachment for the brake **fig.2** on the chassis has 3 holes wich enables to adjust the brake after the size of the rear wheel 24", 25" and. 26". The hole closest to the rear is for 24".

Grab the brake fig.3 and enter the screw "A", fig. 8, in the the brake, continue with washer "C" and "B", fig. 4, and after this, mount the spring house "D" where the spring should be hooked onto the screw on the brake. fig. 5. Enter the bush "E" on screw "A" acc. to fig. 6. Then enter screw "A" into the desired hole, fig 2. Tighten screw "A" with spanner 15 mm fig. 7. with adequate amount of force.

Repeat the procedure on the other side. Reassemble the rear wheels and test the brake.













