

Instructions for assembly Rear axle

How to assemble the rear axle:

1. Lay the chassis on its 'back', with the underside of the frame facing upwards.
2. Take the back axle (1) and thread the shim (4) onto the side where the bolt for the rear axle is longest. (Shims of varying thickness are enclosed to allow you to test the size that fits best. Please return any remaining shims to us). Then add onto 'the inner wheel mounting' (2) on both sides.
3. Push the rear axle down diagonally between the longitudinal tubes of the frame. Then twist the back axle into place so that it is positioned across the frame.
4. Screw in the 'inner nuts' (5) and tighten them securely.

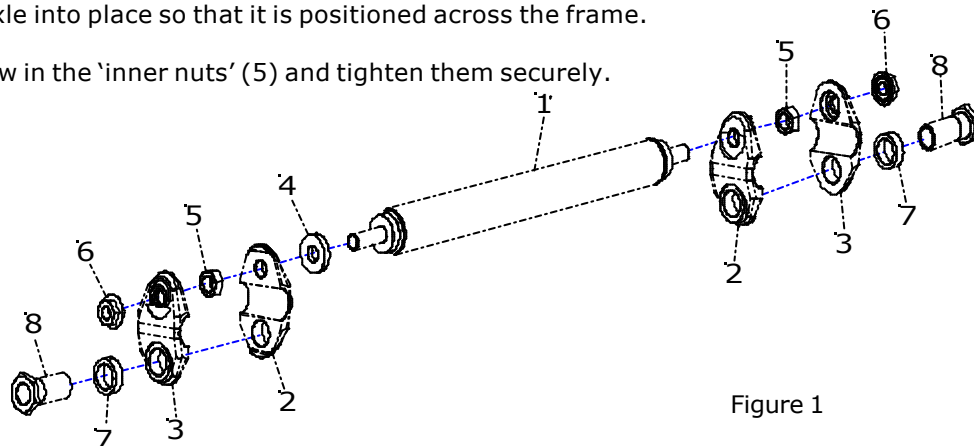


Figure 1

5. You then assemble the 'outer wheel mountings' (3) and screw on the 'nut casings' (8) with spacers (7) and nuts (6).
6. Push the axle forwards or backwards for the correct balance.
7. Check that the wheel mountings are the same distance on both sides. This can easily be checked by measuring with a ruler or tape measure to ensure that the distance between the back edge of the longitudinal tube of the frame and the back edge of the wheel mounting are the same on both sides.
8. When you then tighten the 'wheel mountings' you should always tighten the 'nut casings' on both sides first. Then tighten the M10 nuts on both sides.

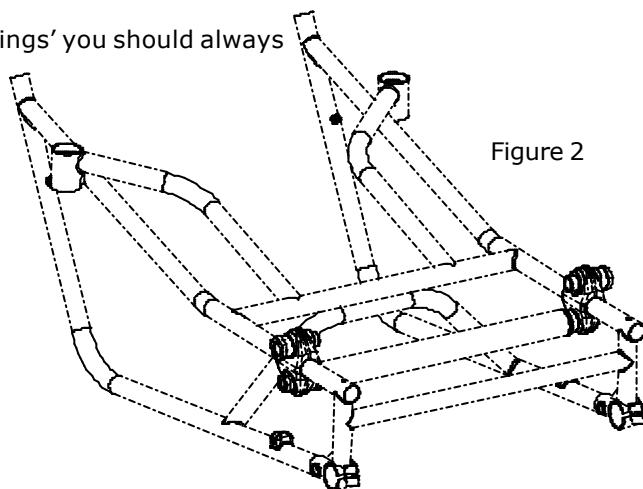


Figure 2